



# eXtend

## 664 & 664PRO

### overlock machines



#### OVERLOCKING MADE SIMPLE

Experience the world of overlockers with easier operation than you ever thought possible! The elna eXtend 664 and 664PRO will allow you to neatly cut, hem and sew in one step, all this with the help of user-friendly tools:

- handy and clearly marked dials for adjusting the stitch length and the differential feed
- color-coded threading guide
- easy-threading system device for lower looper



#### SWISS DESIGN SOLUTIONS

The elna-exclusive reference panel on the eXtend 664PRO clearly shows the required settings for the selected stitch program. A practical user guide to set up your overlocker step-by-step and to sew perfect stitches for a professional looking result.

Ideal thread tension adjustment and foot pressure control will enable you to easily handle a variety of fabrics including the most difficult and lightweight ones, such as jersey, silk or fine voile.



#### ADDED-VALUE DETAILS

A functional waste tray can be attached to the machine and helps you keep your sewing area tidy by catching fabric off-cuts and trimmed threads while you work. It is a standard accessory with the 664PRO and optional for the 664.

You will also love the compartment that is integrated into the front of the machine for storing the most frequently used accessories (664PRO) or the convenient accessory case (664).

## eXtend 664 & 664PRO

# Technical features



### GENERAL

- Mechanical overlock machines
- Flat bed
- Color-coded threading guide
- Easy-threading system device for lower looper
- Program display panel showing required settings for selected stitch program (only 664PRO)
- Manual thread tension control
- Thread tension release device (only 664PRO)
- Lower looper pre-tension setting lever (only 664PRO)
- Presser foot pressure adjustment (dial with 5 positions)
- Clip-on easy conversion presser foot
- 4-piece feed dog
- Instant rolled hem device
- 2-thread converter (only 664PRO)
- Tilting needle clamp (only 664PRO)
- Cutting width control window (only 664PRO)
- Movable cutting blade
- Built-in thread cutter
- Built-in accessory storage (only 664PRO)
- 1 LED light
- 4 spool pins
- Telescopic thread antenna
- Carrying handle
- Machine size W 300 × H 280 × D 270 mm
- Machine weight 6.3 kg



### SEWING

- Stitch programs
  - 664PRO: 12
  - 664: 8
- Number of threads
  - 664PRO: 2, 3 or 4-thread sewing
  - 664: 3 or 4-thread sewing
- 1 or 2-needle sewing
- Adjustable stitch length 1 to 5 mm
- Adjustable differential feed ratio 0.5 to 2.25
- Adjustable cutting width 3 to 7 mm
- Maximum sewing speed 1300 stitches per minute



### STITCH PROGRAMS

- 4-thread programs
  - 664 and 664PRO safety, stretch knit, gathering
  - 664PRO additionally stretch wrapped
- 3-thread programs
  - 664 and 664PRO overlock regular and wide, narrow hem, rolled hem, flatlock
- 2-thread programs (only 664PRO)
  - rolled hem, overcast, flatlock



### STANDARD ACCESSORIES

- Screw driver large and small
- Lint brush
- Needle set
- Spool holders large
- Nets
- Tweezers
- Needle threader
- Foot controller
- Soft cover
- Accessory case
- 664PRO additionally
  - Spare upper knife blade
  - 2-thread converter
  - Tension release clip
  - Clip-on thread guide
  - Spanner
  - Waste tray



### OPTIONAL ACCESSORIES

Looking for the suitable tool to perform a special task? You will find all optional accessories for these models on the elna website at [www.elna.com](http://www.elna.com)